

Work Order ID 166067

Monday, September 11, 2017 7:07:29 AM

166067

Page 1

Item ID: D350-727-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: AS350/355 OEM Replacement Wearplates - Full-Length

Start Date: 9/5/2017 Start Qty: 4.00 ***4***

Cust Item ID:

Required Date: 9/12/2017 Req'd Qty: 4.00 ***4***

Customer:

Reference:

Approvals: Process Plan:  Date: _____ Tooling: _____ Date: _____Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D350-727	B



100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-727-045 CHG003								

4

DAS
27
9-8

SEP 11 2017

110	Pick Kit	0.00							
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110

Packaging	Memo	0.00							
Packaging									

4

DAS
6
9-89DAS
28
9-89

SEP 11 2017

120	QC4- 100% Inspect kits for completeness	0.00							
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120

QC	Memo	0.12							
Quality Control									

4

DAS
27
9-89

SEP 11 2017

Work Order ID 166067***166067***

Page 2

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Item ID: D350-727-045 Accept ***N900040100*** Setup Start ***NS1***
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Start Date: 9/5/2017 Start Qty: 4.00 ***4*** Cust Item ID:
Required Date: 9/12/2017 Req'd Qty: 4.00 ***4*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Packaging Memo Identify and pack for shipping as per PPP D350-727-045 Location: <u>FG041</u>	0.00 0.00		4		DAS 27 9-89 SEP 11 2017			
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.40				DAS 21 9-89 SEP 11 2017			

SEP 11 2017

Picklist Print

Page 1

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Work Order ID: 166067

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Parent Item: D350-727-045

D350-727-045

Parent Item Name: AS350/355 OEM Replacement Wearplates - Full-Length

Start Date: 9/5/2017

Required Date: 9/12/2017

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A05.05.12New issueKJ/JLM
PER ECN 12-546 DD VERF:EC
CHG003 DD VERF:DP

IPP REV:B 12.04.11 AS
IPP REV:C 17.08.29 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3319-1		Manufactured	No			110	Each	11.0000	1	4			
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D3319-1

Forward Wearplate

DAS
27
9-89

Location	Loc Qty	Loc Code
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ST603

11

159352

1

163499

10

D3319-3		Manufactured	No			110	Each	11.0000	1	4			
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D3319-3

Full Length Wearplate

DAS
27
9-89

Location	Loc Qty	Loc Code
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ST260B

11

159099

4

163467

7

DAS
28
9-89
SEP 11 2017

DAS
28
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Revision ID:

N900040100Setup Start ***NS1***

Item Name: AS350/355 OEM Replacement Wearplates - Full-Length

Stop ***NS2***Start Date: 9/5/2017 Start Qty: 4.00 ***4***Required Date: 9/12/2017 Req'd Qty: 4.00 ***4***

Cust Item ID:

Reference:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN D350-727

B

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D350-727-045 CHG003

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.12

Quality Control